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**SIX PROVENANCE HOTELS RECOGNIZED WITH
CONDÉ NAST TRAVELER'S 2016 READERS' CHOICE AWARDS**

***Portland's Sentinel named #1 hotel in the Pacific Northwest and #10 in the nation;
and Old No. 77 Hotel & Chandlery #2 in New Orleans.***

October 18, 2016 – PORTLAND, Ore. – *Condé Nast Traveler* today announced its 29th annual Readers' Choice Awards and six Provenance Hotels were honored as the top hotels in their respective regions – and one was honored among the top ten hotels in the nation.

In the Pacific Northwest, the Portland-based company scooped up five of the top 20 spots – and one of the top ten rankings in the entire country:

- Portland's Sentinel was recognized as the #1 top hotel in the Pacific Northwest – and #10 in the nation
- Hotel Lucia, also in Portland, ranked #3 in the Pacific Northwest
- Seattle's Hotel Max was ranked #5 in the Pacific Northwest
- Tacoma's Hotel Murano was ranked #7 in the Pacific Northwest
- Hotel deLuxe in Portland was ranked #15 in the Pacific Northwest.

In addition, the Old No. 77 Hotel & Chandlery, which Provenance Hotels opened just last year, was recognized as the #2 top hotel in New Orleans.

"We couldn't be more humbled, honored and delighted that the readers of *Condé Nast Traveler* have recognized our hotels as among the best in their regions," said Bashar Wali, president of Provenance Hotels. "These awards are a testament to the professionalism and passion of each and every one of our team members and a validation of our vision of hospitality."

Over 300,000 dedicated *Condé Nast Traveler* readers – nearly twice as many as last year -- cast votes for 7,394 hotels, 606 cities, 500 cruise ships, and 236 islands, in an average survey time of 8.4 minutes. The result? The 1,402 best travel experiences in the world.

Provenance Hotels operates hotels across the nation, that are widely-acclaimed for their deeply integrated art stories, innovative amenities, thought provoking design and gracious service. Earlier this year, Provenance Hotels announced it will open Hotel Theodore in Seattle in summer 2017 and the Woodlark in Portland in late 2017. The company is also working on hotels that will open in Madison, Wis. in 2018 and Hermosa Beach, Calif. in 2020.

The *Condé Nast Traveler* Readers' Choice Awards are the longest-running and most prestigious recognition of excellence in the travel industry and are commonly known as "the best of the

best of travel.” Under Editor in Chief Pilar Guzmán, the Readers’ Choice Awards have become more selective and specific to the passions that inspire today’s travelers.

The Readers’ Choice Awards are announced in the November issue of *Condé Nast Traveler*, on newsstands nationwide Oct. 25, 2016. The full list is published at www.CNTraveler.com/rca.

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About Provenance Hotels

Founded in 1985 and headquartered in Portland, Ore., Provenance Hotels specializes in financing, developing and operating award-winning independent hotels with distinct and deeply integrated art stories. The portfolio includes Hotel deLuxe, Hotel Lucia and Sentinel in Portland, Ore., Hotel Max in Seattle, Wash., Hotel Murano in Tacoma, Wash., the Old No. 77 Hotel & Chandlery in New Orleans, LA., and Hotel Preston in Nashville, Tenn. Provenance Hotels will open Hotel Theodore in Seattle in summer 2017 and the Woodlark in Portland, Ore. in late 2017. The company can be found online at www.provenancehotels.com.

About Condé Nast Traveler

As the most discerning, up-to-the-minute voice in all things travel, Condé Nast Traveler is the global citizen’s bible and muse, offering both inspiration and vital intel. Condé Nast Traveler is the most trusted and celebrated name in travel with six National Magazine Award wins and 26 nominations in its 28-year history. Advertising Age named Pilar Guzmán Editor of the Year in 2014 and CNTraveler.com attained four Webby Awards since 2015. www.cntraveler.com